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**SR4 4 Stroke Slip-On  
Part # 60-4000  
2001-05 Yamaha Raptor 660**

**Exhaust kit bill of materials**

<b>1</b>	<b>Instruction sheet</b>
<b>1</b>	<b>Tailpipe with SR4 muffler</b>
<b>2</b>	<b>8mmx1.25x25mm flange bolt</b>
<b>1</b>	<b>Spark arrestor</b>
<b>2</b>	<b>Motoworks stickers</b>

**Caution: LET MOTORCYCLE COOL DOWN AT LEAST 1 HOUR BEFORE BEGINNING INSTALLATION.**

**Note: READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.**

**Removal of the stock exhaust,**

- 1. Loosen stock tail pipe clamp (Fig 1)**
- 2. Unbolt and remove stock muffler (Fig 2)**

**Installation Motoworks exhaust**

- 1. Install Motoworks tailpipe with muffler using provided bolts. Finger tight at this point. (Fig 3)**
- 2. Tighten tailpipe mounting bolts.**
- 3. Re-check all your work**
- 4. We recommend that you clean the entire exhaust system with a mild detergent, i.e. glass cleaner prior to starting as any oily residue may cause permanent staining.**
- 5. Before operating check for proper clearance between Motoworks exhaust and ATV i.e. frame, plastic, brake line, fuel line etc if problems exist re-check work**

**The Motoworks exhaust eliminates the stock muffler clamp. When the Motoworks exhaust heats up it will create an air tight seal.**

## Jetting Specifications

Re-jetting is not needed.

**Note:** It is normal for the new exhaust to emit white smoke the first time you start the ATV. This is from the oil used during manufacturing.

Figure 1



Figure 2

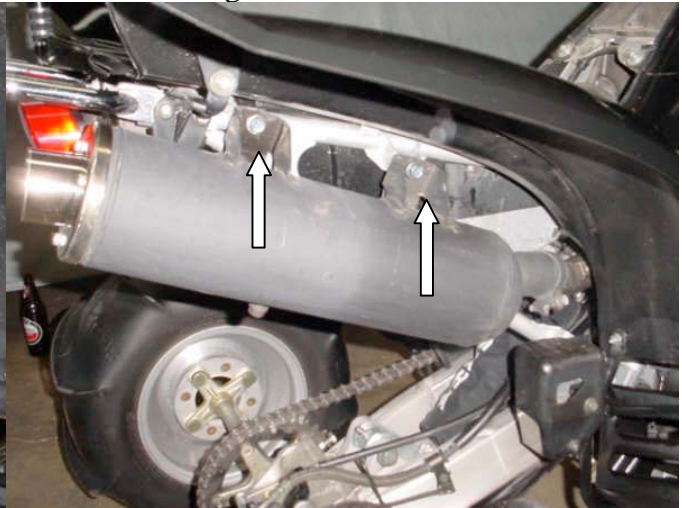


Figure 3

