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SR4 4 Stroke racing system

Yamaha Raptor 250

Slip-on

Part # 60-4006

Exhaust kit bill of materials

1	Instruction sheet
1	Tailpipe with SR4 muffler
1	8mmx1.25 x 50mm flange bolt
1	SA3 Aluminum spacer .323 I.D X 1.250 O.D X .984 W
1	Spark arrestor
2	Motoworks stickers

Caution: LET MOTORCYCLE COOL DOWN AT LEAST 1 HOUR BEFORE BEGINNING INSTALLATION.

Note: READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

Removal of the stock exhaust,

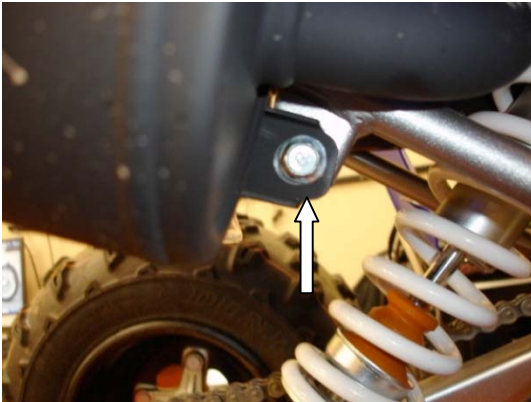
1. Remove 8mm bolt from top of stock muffler as shown. **(Fig.1)**

Figure 1



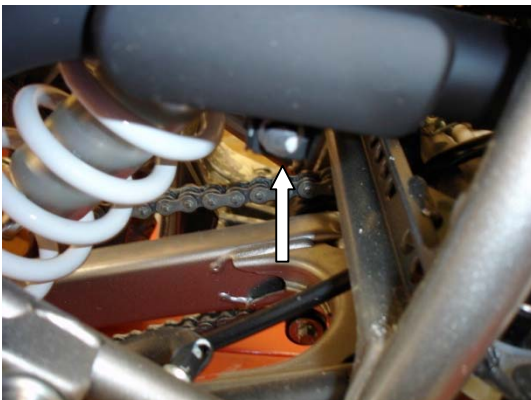
2. Remove 8mm bolt from bottom of stock muffler bracket as shown. **(Fig 2)**

Figure 2



3. Loosen 8mm bolt that connects the muffler and head pipe as shown. **(Fig 3)** Once all bolts are off and loose remove stock muffler.

Figure 3



Assembly

4. Slide Motoworks muffler on with spacer and Motoworks hardware.(Fig 4, 5 & 6)

Figure 4



Figure 5

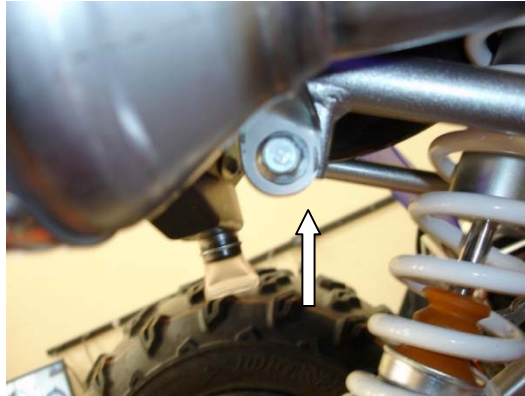


Figure 6



5. Use stock 8mm bolt for bottom bracket on muffler, tighten finger tight. **(Fig 7)**

Figure 7



6. Tighten both bolts on muffler and make sure system is tight and completed.

(Fig 8)

Figure 8



