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**SR4 4 Stroke Slip-On
Part # 60-4007
2009-10 Yamaha YFZ 450R**

Exhaust kit bill of materials

1	Instruction sheet
1	Tailpipe with SR4 muffler
1	Spark arrestor
2	Motoworks stickers

Caution: LET MOTORCYCLE COOL DOWN AT LEAST 1 HOUR BEFORE BEGINNING INSTALLATION.

Note: READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

Removal of the stock exhaust,

- 1. Loosen stock tail pipe clamp (Fig 1)**
- 2. Unbolt and remove stock muffler (Fig 2)**
- 3. Loosen stock head pipe nuts for fitment. (Fig. 3)**

Installation Motoworks exhaust

- 1. Install Motoworks tailpipe with muffler using stock bolts. Finger tight at this point. (Fig 4)**
- 2. Tighten tailpipe mounting bolts.**
- 3. Tighten head pipe nuts tight.**
- 4. Re-check all your work**
- 5. We recommend that you clean the entire exhaust system with a mild detergent, i.e. glass cleaner prior to starting as any oily residue may cause permanent staining.**
- 6. Before operating check for proper clearance between Motoworks exhaust and ATV i.e. frame, plastic, brake line, fuel line etc if problems exist re-check work**

The Motoworks exhaust eliminates the stock muffler clamp. When the Motoworks exhaust heats up it will create an air tight seal.

Jetting Specifications

Purchase Motoworks FMI, please visit www.motoworks.com.

Note: It is normal for the new exhaust to emit white smoke the first time you start the ATV. This is from the oil used during manufacturing.

Figure 1



Figure 2



Figure 3

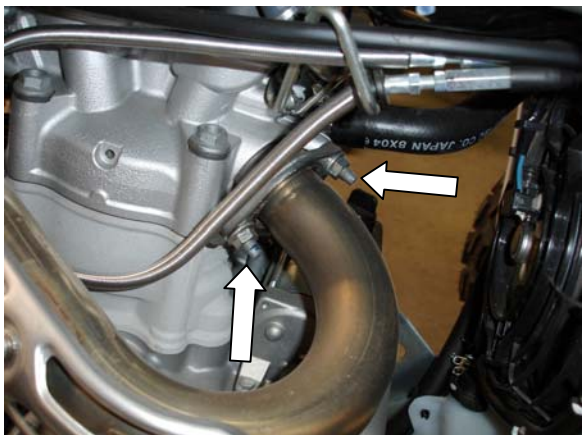


Figure 4

